Instructions for mounting your Primitive™ Subaru front skidplate

- a) Remove existing black plastic under tray using a screwdriver and pliers to remove the plastic plugs (pop the center piece up slightly, then remove fastener) and use 12mm socket wrench for the various bolts. NOTE: you can cut (trim) black plastic to retain side splash shielding on some models. Use caution if trimming with a box or utility knife. Plan trim pattern carefully.
- b) Remove packaging and any protective coating from new skidplate, locate assembly hardware.
- c) Thread and tighten (18 ft/lbs) the 2 double ended bolts with large diameter washers into radiator support beam. Use WELDED on nut to tighten into place against large diameter washer to underside of radiator.
- d) Hold up skidplate under engine, with the front spacers over the previously installed studs.
- e) Start the rear bolt/bolts first a few turns, and then install the small diameter washers and the self locking nuts on the double ended bolts in the front. Tighten everything snugly to approx 12-15 ft/ lbs with a 13mm wrench or socket. These do not need to be super-tight.

DO NOT OVERTIGHTEN!!!

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