

Instructions for Primitive™ front sub-frame repair kit.

- a) Put car on jack stands and set e-brake.
- b) If the factory mounting bolt is still in place or half pulling though you will need to pull it all the way though.
- c) Once the area is cleaned you should be left with a gaping hole where the factory bolt used to be, this is exactly what we want.
- d) Next, hold the replacement repair plate with the nut facing upwards so it goes though the hole and the new plate sits flush on the core support. Either using a punch or a sharpie mark where the 4 holes are in the repair plate so you will know where to drill the holes.
- e) Using a 3/16” drill bit, drill the 4 new mounting holes for the rivets.
- f) Rivet the repair plate in place, now you can install the new replacement studs. (or reuse your stock ones if you didn't purchase a new stud kit)
- g) You can now install your Primitive skidplate per the instructions.

Remember, DO NOT OVERTIGHTEN bolts!!!!

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