

Instructions for Mounting Primitive™ Skidplate Front Lip Add On

Included Parts:

- 1x - Primitive Racing Skidplate Front Lip
- 7x - M8-1.25x20mm Countersunk socket cap
- 7x - M8x1.25 Nyloc Nut

1. Remove packaging and any protective wrapping from the new Skidplate and do a quick inventory of the hardware to verify it matches this sheet.

2. Place the Primitive Racing Front Skidplate on a table or flat surface with the bottom of the skidplate against the table with the forward flange hanging off the edge. Make sure that the slots for mounting the Primitive Racing front lip are easily accessible from the under side.

3. Take the Primitive Racing Front Lip add on piece and place it under the bottom side of the forward flange so that all the holes line up. While holding the Front Lip in place take one of the M8-1.25 bolts slide it through the center hole, thread on a M8x1.25 nyloc nut just far enough that it will hold that front lip in place. Repeat this with the remaining hardware working from the outside edges to the middle.

4. Once all the bolts are in place and the nuts are partly tight adjust the front lip so that it lines up the way you want it. To get the nuts properly tight take a 13mm wrench and place it on the nut, then take a #5 (5mm) Allen Head Wrench to finish threading the bolt while holding the nut tight in place.

*** Once you install the full front skidplate on the car double check for clearance between the edge of the front lip and the bumper ***

