

Instructions for mounting your Primitive™ Subaru front skidplate with Rally Innovations modification

- a) Remove existing black plastic under tray using a screwdriver and pliers to remove the plastic plugs (pop the center piece up slightly, then remove fastener) and use 12mm socket wrench for the various bolts. NOTE: you can cut (trim) black plastic to retain side splash shielding on some models. **Use caution if trimming with a box or utility knife. Plan trim pattern carefully.**
- b) Remove packaging and any protective coating from new skidplate, locate assembly hardware.
- c) Thread and tighten (18 ft/lbs) the 2 yellow double ended bolts with large diameter washers into radiator support beam. Use 12mm hex in the middle of the double ended bolt to tighten into place against large diameter washer to underside of radiator.
- d) Mount the Rally Innovations as per their instructions but using the "loose" aluminum spacer provided our hardware pack.
- e) Hold up skidplate under engine, with the front spacers over the previously installed studs. (refer to drawing below for sequence)
- f) Start the rear bolt/bolts first a few turns, and then install the small diameter washers and the self locking nuts on the double ended bolts in the front. Tighten everything snugly to approx 12-15 ft/ lbs with a 13mm wrench or socket. These do not need to be super-tight.

DO NOT OVERTIGHTEN!!!

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