

# **Primitive Racing - Rocksliders**

## **2015-2019 Outback**

**What's in the box?** A pair (right and left) of side rails. You will re-use existing hardware to mount.

### **Installation Instructions**

Step 1. The first step is to get the vehicle up on jack stands, but before you get the jack out crawl under the car with one of the rocksliders and scope out where to place the jack stands as to not interfere with the installation of the rocksliders. This will prove tricky and be sure to use SECURE points for the jackstands. **ALWAYS USE CAUTION.**



Rear mounting area



Front subframe support



Front Rockslider brackets installed

Step 2. In the front of the car, remove the two 19mm head bolts that hold the front subframe support brackets and set them aside. You will reuse these bolts to secure the front bracket on the rocksliders.

Step 3. In the rear of the car, remove the two (each side) 14mm headed bolts (these are the bolts that go through the rear rockslider mounting bracket). If you have a lift kit, the 14mm bolts may be 17mm and there will be a spacer. The rockslider bracket would go against the body, above the spacer in this case. That just leaves loosening the two big 19mm headed bolts slightly on the front of the rear subframe to allow the subframe fwd support brackets enough freedom to move away from the body enough to fit the rockslider rear mount bracket into place. The rear portion of the rockslider "sandwiches" between the car and subframe fwd support bracket, sliding on top of that loose bracket (subframe fwd support bracket) and lining up with those 2 holes at an angle.

Step 4. Offer up the rock slider (now you will see why jackstand or lift placement was crucial). Slide the rear into place first just resting the rear rockslider bracket on the top of the subframe fwd support bracket, then you can move to the front and start the subframe bolt. Be sure to start ALL hardware (front and rear) before tightening anything. A friend to assist will greatly help keeping the rocksliders from getting scratched during installation. Install the rocksliders with all the existing hardware, make sure the front and rear subframe hardware is tight. Torque to the factory specifications (105 ft/lbs). Repeat for the other side of the car.

