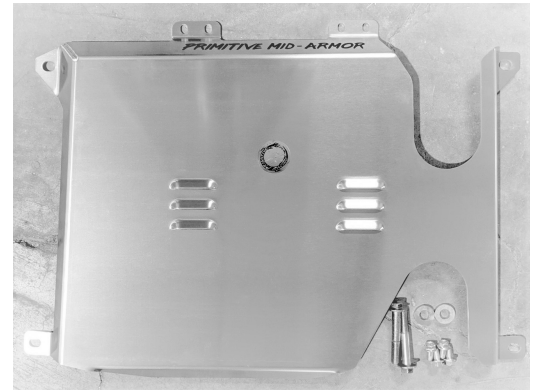


Instructions for Mounting Primitive™ Transmission Skidplate for: 2019+ Subaru Ascent.

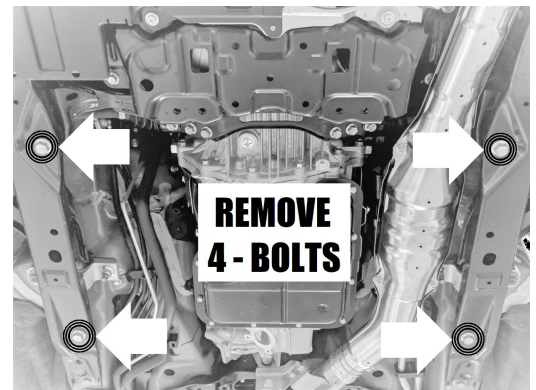
1. Remove packaging and any protective wrapping from the new Skidplate and do a quick inventory of the hardware and verify it matches this sheet, then raise the car securely on jack stands, ramps or a lift if you're fancy.

Included Parts:

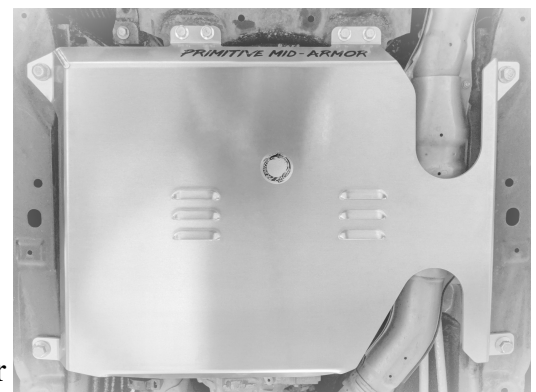
- ✓ 1x Primitive Racing 3/16" Aluminum Transmission Skidplate
- ✓ 2x M14x90mm long bolts (18mm head)
- ✓ 2x 5/8" I.D. Stainless Steel 1/4" Thick Spacers
- ✓ 4x M10x20mm JIS Flange Bolts (14mm head)



2. Remove the 4 x 19mm headed bolts indicated in the photo, the 2 rear bolts won't be re-used in the installation but the front 2 bolts will, so keep them handy.



3. Install the Skidplate with the "PRIMITIVE MID-ARMOR" Decal facing forward. Loosely install the plate with all the hardware but wait until it's all in place to tighten anything. The 2x M14x90mm long bolts go into the rear mounting locations with one of the 1/4" thick Stainless Steel spacers on each side, the spacers are to be fitted on top of the Skidplate and sandwiched in-between the Skidplate and the car, the forward ones will re-use the stock bolts. Thread in the 4x M10 bolts into the forward most mounting holes in the skidplate. Tighten all the bolts, torque spec is 105ftlbs for the 4 M14 bolts and ~35ftlbs for the smaller M10 bolts.



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