

# Instructions for Mounting Primitive™ Uni R160 “1-bolt” Rear Skidplate:

2012+ Impreza (Naturally Aspirated w/CVT), 2013+ Crosstrek (CVT Only), 2014 to 2020 Forester (Naturally Aspirated w/CVT), 2013 to 2019 Legacy/Outback 25i (CVT Only)  
2020 Outback (Non Turbo)

1. Remove the 14mm headed bolt that is second from the bottom on the right side of the vehicle and then loosen the two lower most 12mm headed bolts enough to be able rotate the Skidplate Bracket into place (about 3 turns is enough), bolt locations indicated in the picture to the right.
2. Put the bolt removed in step 1 through the corresponding hole in the Skidplate mounting bracket and back into the rear differential, tighten up the bolt enough that the bracket is still free to rotate, then rotate the skidplate bracket clockwise into place and tighten all three of the 12mm headed bolts. (~11ftlbs)
3. Remove the two 17mm Headed nuts holding the front of the differential to the differential mount.
4. Place the Skidplate up onto the bolt threads coming down through the differential mount and loosely thread on the gold 14mm headed conical nuts supplied in the hardware pack.
5. Install the QTY:3 M6 countersunk bolts up through the Skidplate and tighten them with the 10mm headed nuts (~10ftlbs)
6. Go back and tighten the two 14mm headed conical nuts started in step 4, a “3/8” drive chrome” socket will work the best as clearance inside the spacer is tight. (50 ft/lbs)

