

# PART NO. 67675

## Instruction Sheet

### REAR ADJUSTABLE TOE ARM

*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

**Plan Ahead - Read All Instructions BEFORE installing part.**

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Raise rear of vehicle and securely support.
2. Remove tire and wheel assembly.
3. Remove cotter pin and nut from outer end of OE arm and break taper between ball joint and knuckle.



**TECH TIP: Use SPC 37985 Separator Tool or equivalent to break ball joint taper.**

4. Remove inboard nut, bolt, and remove OE arm. Adjust SPC control arm to approximate OE length by turning hex adjuster. Ensure that SPC adjustable arm has approximately equal thread showing on either side of hex adjuster.
5. Install SPC adjustable control arm. Tighten outer castle nut to **45 ft-lb (61 Nm)** and tighten further only as necessary to install cotter pin.



**WARNING: Tightening bushing fasteners with vehicle in raised position may cause premature bushing failure.**

6. Reinstall tire and wheel assembly and lower vehicle.
7. Jounce vehicle to normal ride height and tighten inboard nut and bolt to manufacturer's specification.
8. Adjust toe by rotating center hex adjuster. To lock desired setting, tighten both jam nuts.



**WARNING: Maximum length of arm is reached when machined flat on either threaded rod is visible at end of hex adjuster. DO NOT lengthen arm beyond this point.**

9. Complete alignment and road test vehicle.

***Always check for proper clearance between suspension components and other components of the vehicle.***



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