

Instructions for Mounting Primitive™ Front Skidplate for: 1993-2001 Impreza

Included Parts for OEM Headers:

- ✓ 1x - Primitive Racing Front Skidplate
- ✓ 2x - M8-1.25X45mm
- ✓ 2x – M8-1.25X35mm
- ✓ 4x - 5/16 USS Flat Washer ZC

Included Parts with Header Spacers:

- ✓ 1x - Primitive Racing Front Skidplate
- ✓ 2x - M8-1.25X75mm
- ✓ 2x – M8-1.25x55mm
- ✓ 4x - 5/16 USS Flat Washer ZC

1. Remove packaging and any protective wrapping from the new Skidplate and do a quick inventory of the hardware and verify it matches this sheet, then raise the car securely on jack stands, ramps or a lift if you're fancy.
2. Test fit the skidplate to ensure the welded on spacers line up with the mounting points in the lower core support for the front and the jack-up plate for the rear (1.8L & 2.2L engines require a new jack-up plate). On some models the plate will tuck into the bumper skin to help prevent it from catching on anything.
3. Once test fitted, thread in the front bolts, then thread in the rear bolts, but do not fully tighten. Once the bolts are threaded a few turns the skidplate can hang loosely in-place. Using a 13mm wrench gradually tighten the bolts up, do not over tighten. **Torque to ~11-13 ft/lbs.**



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